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## Rear Shock Absorber and Air Spring Assembly (64.21.01.99)

## Removal

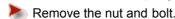
## NOTE:

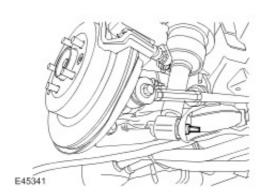
Only the air spring being removed needs to be depressurised.

WARNING: Do not work on or under a vehicle supported only by a jack. Always support the vehicle on safety stands.

Raise and support the vehicle.

- 2. Remove the wheel and tire.
- 3 . Using T4, depressurize the air suspension. For additional information, refer to Air Suspension System Depressurize and Pressurize (60.50.38)
- 4. Disconnect the shock absorber and air spring assembly from the lower arm.



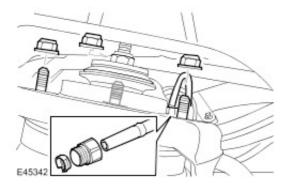


5.

CAUTION: Always plug any open connections to prevent contamination.

Disconnect the air line.

- 6. Using a trolley jack, support the shock absorber and air spring assembly.
- 7. Remove the three shock absorber and air spring retaining nuts.
- 8. Remove the shock absorber and air spring assembly.
- 9. Remove the Voss connector from the air line.
  - Nemove and discard the collet and the union.



- 10 Install the shock absorber and air spring assembly.
  - Make sure the shock absorber and air spring assembly top mounting to body mating faces are clean.
  - Connect the air line into the Voss connector.
  - Pull on the air line to make sure it is fully installed into the Voss connecter.
  - Fit the nuts and tighten to 63 Nm (46 lb.ft).

## Installation

CAUTION: Make sure the new Voss connector is installed and fully tightened with the alignment plug installed.

Install a new Voss connector to the air spring.

- Tighten to 3.5 Nm (2.6 lb.ft)
- 2 Install the shock absorber and air spring assembly.
  - Make sure the shock absorber and air spring assembly top mounting to body mating faces
  - Fit the nuts and tighten to 63 Nm (46 lb.ft).
  - Connect the air line into the Voss connector.
  - Pull on the air line to make sure it is fully installed into the Voss connecter.
- 3. Connect the shock absorber and air spring assembly to the lower arm.
  - Tighten the nut and bolt to 300 Nm (221 lb.ft).
- 4 . Using T4, pressurize the air suspension.

  For additional information, refer to <u>Air Suspension System Depressurize and Pressurize (60.50.38)</u>
- 5. Install the wheel and tire.
  - Tighten the wheel nuts to 140 Nm (103 lb.ft).