

Lower Arm Bushing

Special Service Tools

204-526/1



E55175

Receiver rear lower arm front bush
204-526/1

204-526/2



E55176

Remover rear lower arm front bush
204-526/2

204-526/3



E55177

Installer rear lower arm front bush
204-526/3

204-540/1



E55178

Receiver rear lower arm rear bush
204-540/1

204-540/2



E55179

Remover rear lower arm rear bush
204-540/2

204-540/3



E55180

Installer rear lower arm rear bush
204-540/3

Removal

NOTE:

The bushings must be replaced in pairs, LH and RH sides.

1



WARNING: Do not work on or under a vehicle supported only by a jack. Always support the vehicle on safety stands.

Raise and support the vehicle.

2 . Remove the wheels and tires.

3 . Remove the LH lower arm.

For additional information, refer to [Lower Arm \(64.35.54\)](#)

4 . Remove the RH lower arm.

5 . Note the position of the bushing in relation to the lower arm.

6 .



CAUTION: The bush flanges need to be removed to allow bush removal.

NOTE:

Take note of the fitted position of the bush.

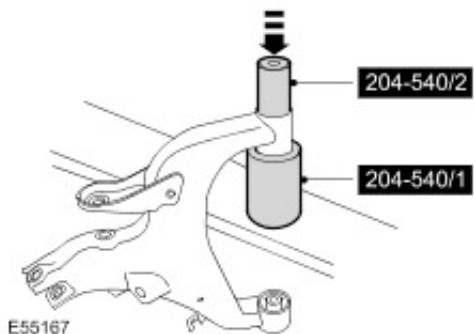
Using a suitable tool, bend over the bush flanges.

7 . Using a hacksaw, remove the flange from the bushing, making sure the upper arm is not damaged.

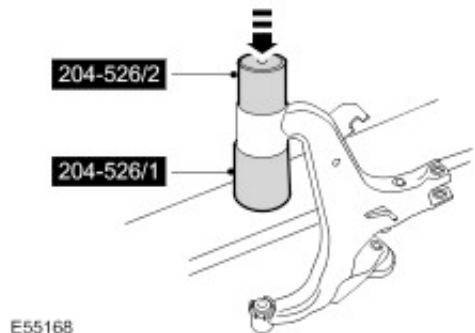


E55140

8 . Using the special tools, remove and discard the lower arm rear bushings.




9. Using the special tools, remove and discard the lower arm front bushings.

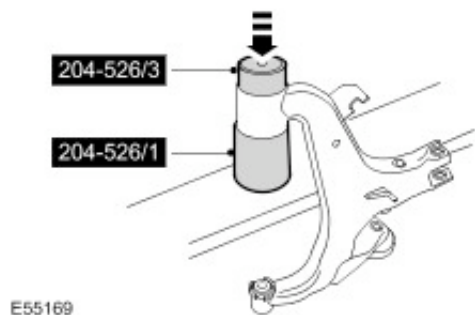


Installation

1.  **CAUTION: Make sure the bush is correctly aligned.**

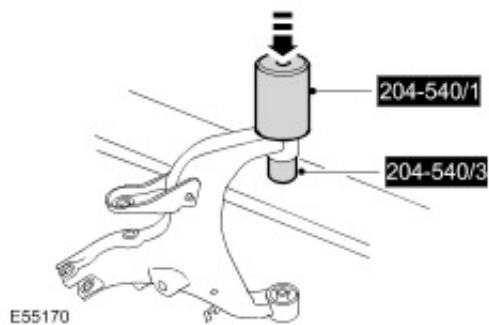
 **CAUTION: Make sure the correct special tool is used to install the bushings to the correct depth.**


Using the special tools, install the lower arm front bushings



2.  **CAUTION: Make sure the bush is correctly aligned.**

Using the special tools, install the lower arm rear bushings.



- 3 . Install the LH lower arm.
For additional information, refer to [Lower Arm \(64.35.54\)](#)
- 4 . Install the RH lower arm.
- 5 . Install the wheels and tires.
 Tighten the wheel nuts to 140 Nm (103 lb.ft).